

Date: Thursday, 2/9/2006 1:51:57 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 206 GHW  
 Job Number : 25776  
 Estimate Number : 12272  
 P.O. Number : N/A Part Number : D206731011  
 This Issue : 2/9/2006 S.O. No. : N/A Drawing Number : IIN 206-731 REV A pg 4  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : A  
 Previous Run : 25775 Material : N/A  
 Due Date : 3/30/2006 Qty: 1 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:A New Issue 06-02-09 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPPD206-731-011 CHG001

RS 06.03.07

2.0 D206731041 GHW Mechanical Bell Light



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Qty	Part Number	Description	Batch
1	D206-731-041	206GHW LH	B25778

B25778 ✓ 06/12/12

3.0 D206731042 GHW Mechanical Bell Light



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Qty	Part Number	Description	Batch
1	D206-731-042	206GHW RH	B25784

B25784 ✓ 06/12/12

4.0 D3355041 HANDLE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Qty	Part Number	Description	Batch
1	D3355-041	Handle Assembly	B26806

B26806 ✓ 06/12/12

5.0 D33811 Handel Label



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Qty	Part Number	Description	Batch
1	D3381-1	Label	B25805

B25805 ✓ 06/12/12

QC3

Inspected hit

06/12/12 (1)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: RP Date: 06/12/12  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date:  
User:

Thursday, 2/9/2006 1:51:58 PM  
Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 GHW

Job Number: 25776

Part Number: D206731011

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-731-011

Location:

PPP Rev:

DRAFT

LB06/12/12 ①

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

D206/12/12 ①

Job Completion



LB06/12/12

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

PRELIMINARY ISSUE

## 4.0 PARTS LIST

QTY -011	QTY -041	QTY -042	Part Number	Description
X			D206-731-011	MECHANICAL GROUND HANDLING WHEEL KIT
1	X		D206-731-041	MECHANICAL GROUND HANDLING WHEEL (LH)
1		X	D206-731-042	MECHANICAL GROUND HANDLING WHEEL (RH)
	1	1	D3335-5	* SPRING
		1	D3353-041	* LUG ARM WELDMENT
	1		D3353-042	* LUG ARM WELDMENT
	1		D3354-041	* LEFT ARM WELDMENT
		1	D3354-042	* MIRROR ARM WELDMENT
1			D3355-041	* HANDLE ASSEMBLY
	1	1	D3356-1	* PIN
	2	2	D3397-041	* WHEEL ASSEMBLY
1			D3381-1	** LABEL
	1	1	113-800	* GREASE FITTING
	2	2	656-051	* FLAT WASHER
	1	1	663-079	* LOCK WASHER
	1	1	AN5-23A	* BOLT
	1	1	AN960JD516	* WASHER
	2	2	CP-21	* COTTER PIN
	1	1	MS21042L5	* NUT
	2	2	SNF-34	* SLOTTED NUT
	1	1	TP-2	* SLOTTED SPRING TENSION PIN
	1	1	TP-134	* SLOTTED SPRING TENSION PIN

\* shown for reference only, part is included in D206-731-041/ -042 assemblies above

\*\* shown for reference only, part is included in D3355-041 assembly above

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 25776